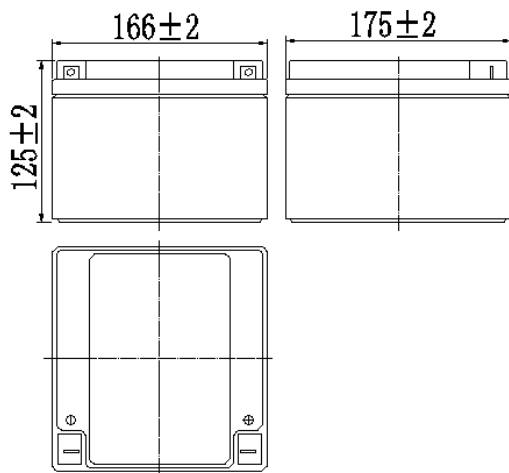


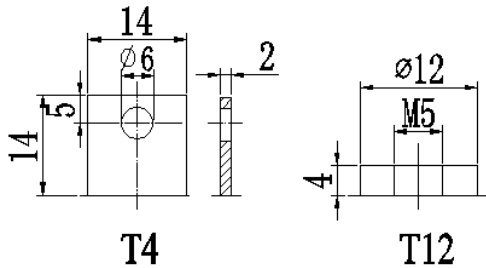
Specifications

Nominal Voltage		12 V
Rated capacity(10HR)		28Ah
Dimension	Length	166±2mm (6.54inch)
	Width	175±2mm (6.89inch)
	Height	125±2mm (4.92inch)
	Total Height	125±2mm (4.92inch)
Approx. Weight		8.8kg (19.4lbs)±4%

Dimensions



Terminal



Characteristics

Capacity (25°C)	10HR(10.8V)	28Ah
	3HR(10.8V)	20Ah
	1HR(9.60V)	17Ah
Terminal type		T4/T12
Internal resistance (Fully charged, 25°C)		Approx. 10mΩ
Capacity affected by temperature (20HR)	40°C	102%
	25°C	100%
	0°C	85%
	-15°C	65%
Self-discharge (25°C)	3 month	Remaining Capacity: 91%
	6 month	Remaining Capacity: 82%
	12 month	Remaining Capacity: 65%
Nominal operating temperature		25°C ± 3°C (77°F ± 5°F)
Operating temperature range	Discharge	-15°C ~ 50°C (5°F ~ 122°F)
	Charge	-10°C ~ 50°C (14°F ~ 122°F)
	Storage	-20°C ~ 50°C (-4°F ~ 122°F)
Float charging voltage(25°C)		13.50 to 13.80V Temperature compensation: -18mV/°C
Cyclic charging voltage(25°C)		14.50 to 15.00V Temperature compensation: -30mV/°C
Maximum charging current		8.4A
Maximum discharge current		360A(5 sec.)
Designed floating life(20°C)		10 years
Container Material		Flame Retardant ABS(UL 94-V0) Model Name: SPL28-12 FR

Construction

Component	Positive plate	Negative plate	Container	Cover	Separator	Electrolyte	Safety valve	Terminal
Raw material	Lead dioxide	Lead	ABS	ABS	AGM	Sulfuric acid	Rubber	Copper

Constant Current Discharge Characteristics (A, 25°C)

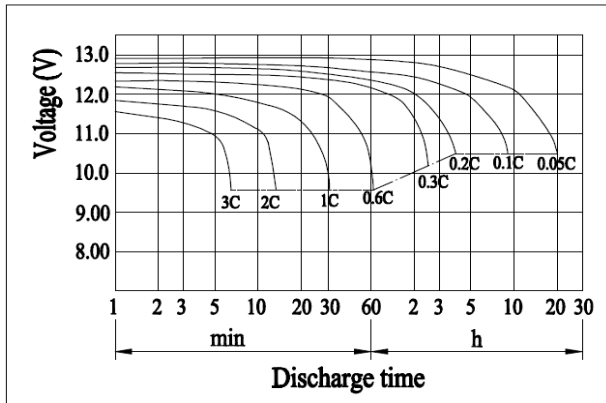
F.V/TIME	5min	10min	15min	30min	60min	2h	3h	4h	5h	10h
9.60V	105	66.4	51.9	29.2	18.0	10.0	6.94	5.74	4.88	2.89
9.90V	102	64.4	50.6	28.6	17.7	9.97	6.90	5.71	4.86	2.88
10.2V	97.5	61.8	48.7	27.8	17.3	9.88	6.85	5.67	4.82	2.87
10.5V	93.3	59.1	47.1	27.1	16.9	9.74	6.80	5.63	4.79	2.85
10.8V	88.0	55.8	44.6	26.1	16.4	9.49	6.60	5.46	4.64	2.80

Constant Power Discharge Characteristics (Watt, 25°C)

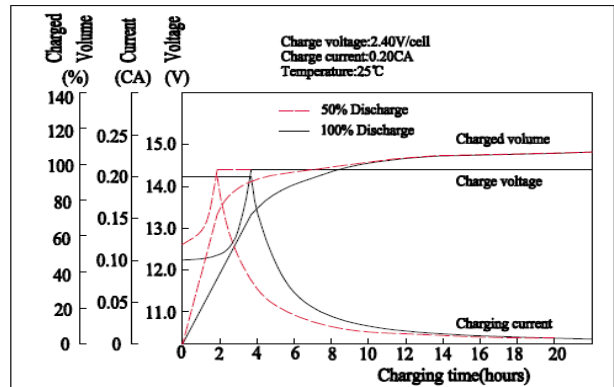
F.V/TIME	5min	10min	15min	30min	60min	2h	3h	4h	5h	10h
9.60V	1170	749	591	335	208	117	82.4	68.4	58.3	31.8
9.90V	1135	727	577	328	205	117	82.0	68.0	58.0	31.7
10.2V	1088	697	556	318	200	116	81.4	67.5	57.6	31.5
10.5V	1041	667	537	310	196	114	80.8	67.0	57.2	31.3
10.8V	983	629	508	299	190	111	78.4	65.0	55.5	30.7

Note: The above characteristics data can be obtained within three charge/discharge cycles.

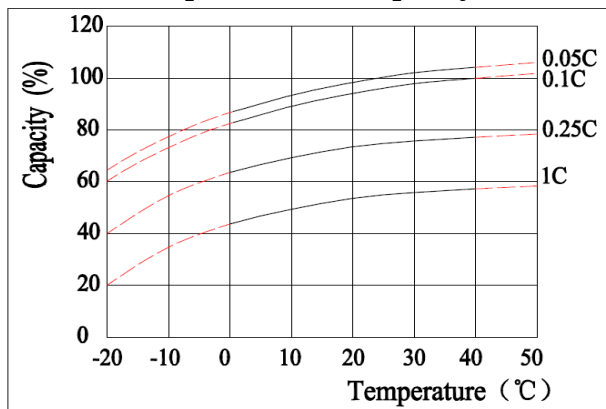
Discharge Characteristics(25°C)



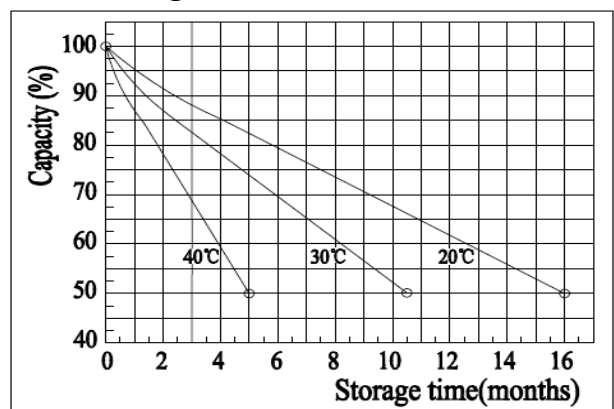
Charging Characteristics(25°C)



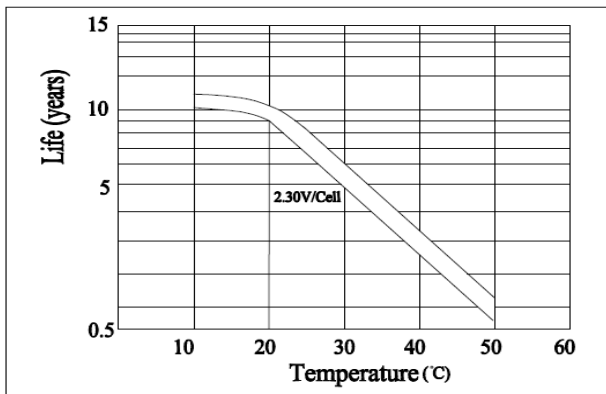
Effect of Temperature on Capacity



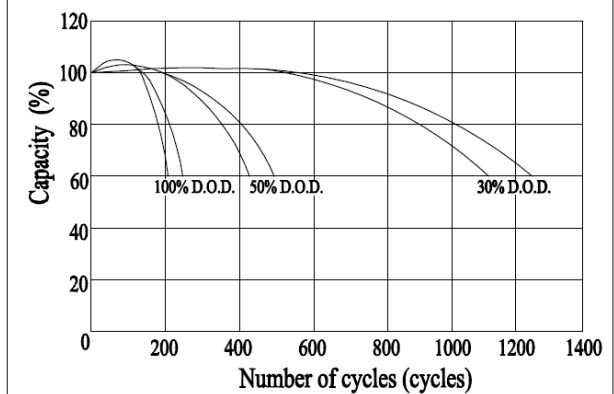
Self-discharge Characteristics



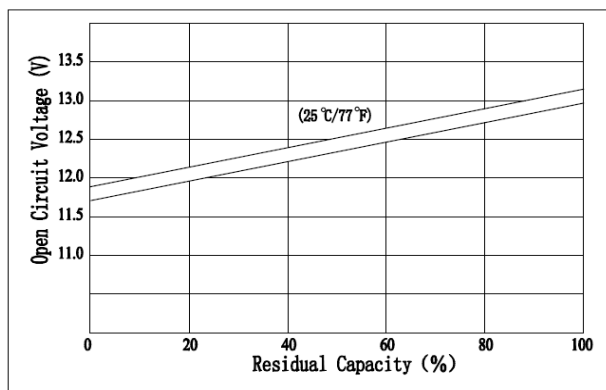
Floating Life on Temperature



Cycle Life on D.O.D(25°C)



The Relationship for Open Circuit Voltage and Residual Capacity (25°C)



The Relationship for Charging Voltage and Temperature

